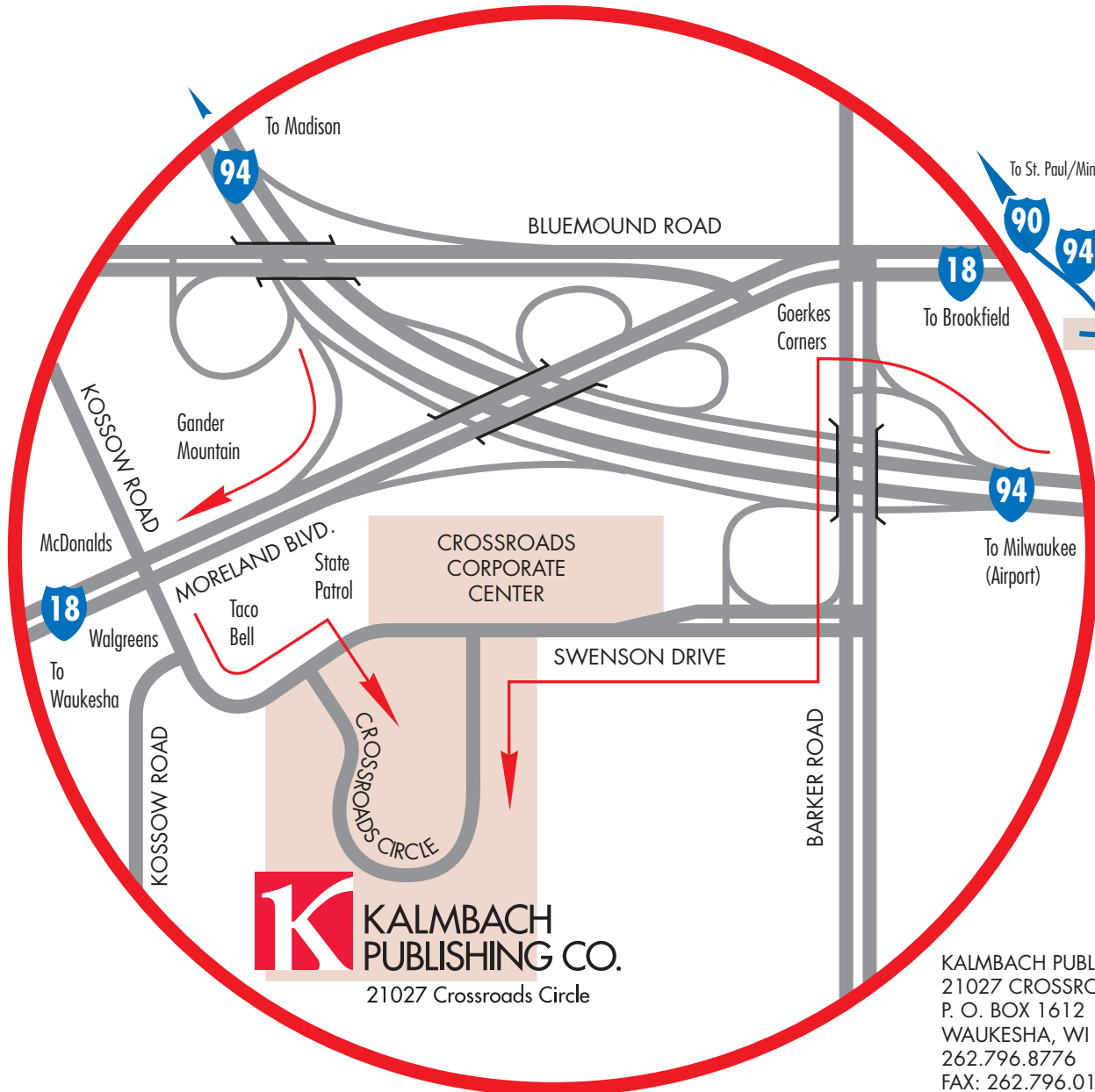


194 from the **WEST** take **Exit 297** (Hwy. 18, Bluemound Rd.) and continue WESTBOUND. Immediately get into the left lane and turn left at the first stoplight – Kossow Rd. Turn right on Crossroads Circle. After passing a large, open field, Kalmbach Publishing is the first building on your right.



194 from the **EAST** take **Exit 297** (Hwy. 18, Bluemound Rd.) and exit onto the first ramp to Barker Rd. Turn left on Barker Rd. over the bridge and bear right at the first stoplight onto Swenson Dr. Turn left on Crossroads Cir. Kalmbach Publishing is located on the left.



**KALMBACH PUBLISHING CO.**  
21027 Crossroads Circle

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